

Property	Test Condition	Test Method ISO	Units	GF reinforced, Elastomer improvement	
				GF30%, High toughness, Moist-heat resistance	
				A673M-T	
				>PPS-I-GF30<	
Physical property					
Water Absorption	24hrs. in 23℃ water	ISO62	%	0.02	
Density	23℃	ISO1183	kg/m ³	1520	
Color				Black	
Mechanical property					
Tensile strength	23℃	ISO527-1,2	MPa	150	
Elongation at Break	23℃	ISO527-1,2	%	2.5	
Flexural Strength	23℃	ISO178	MPa	225	
Flexural Modulus	23℃	ISO178	GPa	10	
Coefficient of friction	Vs metal	-	-	0.25	
Shear Strength	23℃	JIS K7214	MPa	68	
Rockwell Hardness		ISO2039-2	R Scale	114	
Taper Abrasion		ISO9352	mg/1000times	50	
Charpy Impact Strength (V-notched)	23℃	ISO179	kJ/m ²	14	
Charpy Impact Strength (Unnotched)	23℃	ISO179	kJ/m ²	60	
Heat property					
Melting Point		ISO11357-3	℃	278	
Coef of Linear Thermal Expansion	Machine Direction	ISO11359-2	×10 ⁻⁵ /K	2.2	
Coef of Linear Thermal Expansion	Transverse Direction	ISO11359-2	×10 ⁻⁵ /K	3.3	
Heat Deflection Temp High Load	1.80MPa	ISO75-1,2	℃	255	
Flammability		UL94	rank/thickness mmt	V-0(1.5mmt)	
Electrical property					
Volume Resistivity		IEC60093	Ω · m	10 ¹⁴	
Dielectric Strength		IEC60243-1	MV/m	26	
Dielectric Constant	23℃、60%RH、1MHz	IEC 60250	-	3.8	
Dissipation Factor	23℃、60%RH、1MHz	IEC 60250	-	0.002	
Molding property					
Mold shrinkage(Machine Direction)	80×80×3mmt	Toray Method	%	0.2	
Mold shrinkage(Transverse Direction)	80×80×3mmt	Toray Method	%	0.85	
Bar Flow	320℃,98MPa,1mmt	Toray Method	×10 ⁻³ m	150	

These values are typical data for this product under specific test conditions and not intended for use as limiting specifications.

COPYRIGHT © TORAY INDUSTRIES,INC

